



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	9536A 4	CRANKSHAFT ASSEMBLY	1		
2	30	67923	BEARING, Ball (LOWER)	1		
3	53	67446	RING	1		
4	43	14513A 2	GEAR KIT	1		
5	10	813073	SCREW, (#6-32 x .620)	2		
6	11	813134	NUT, (#6-32 Special)	2		
7	31	16756A 1	ROLLER BEARING	2		
8		54196A 6	CARRIER ASSEMBLY	1		
9		65800	PACKING	1		2
10	39	67377	RING, SEALING (.124 THICK)	7 OR 8		
11	766	8666A22	PISTON ASSEMBLY (STARBOARD)	3		
11	766	8666A36	PISTON ASSEMBLY, (Starboard) (L)	AR		
11	766	8667A22	PISTON ASSEMBLY (PORT - STA)	3		
11	766	8667A36	PISTON ASSEMBLY, (Port) (PORT)	AR		
12	39	18487A12	PISTON RING ASSEMBLY (STA)	1		
12	39	815267A 4	PISTON RING ASSEMBLY (.015	AR		
11	785	9738A 2	PISTON (STARBOARD - STANDA	3		
11	785	9738A 3	PISTON (STARBOARD - .015 O.S.	AR		
11	785	9737A 2	PISTON (PORT - STANDARD) (20	3		
11	785	9737A 3	PISTON (PORT - .015 O.S.) (200	AR		
12	39	815515A12	PISTON RING (STANDARD) (20	1		
12	39	815268A 4	PISTON RING (.015 O.S.) (200)	AR		
13	40	52035	RING, Lock	12		
14	636	8119A 5	CONNECTING ROD ASSEMBLY	6		
15	10	93886	SCREW, (.312-28 x .875)	12		
16	12	47247	WASHER	12		
17	29	67483	NEEDLE BEARING	174		
18	31	17514A 1	BEARING KIT	6		
-	27	815810A90	GASKET SET	1	(200)	
-	27	815809A90	GASKET SET	1	(175)	